


	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: FDB-F51-1
	Rev. No.: 01				
Manufacturer name/address/ Web page:	FORGIA DI BOLLATE S.p.A. Strada Provinciale 4 – no.9 460013 Canneto s/o (MN) – Italy www.givagroup.com				
Reference standard	NORSOK M-650, Edition 4				
Material designation and MDS No.:	ASTM A182 Gr. F51; MDS D44, Revision 6.				
Manufacturing Summary doc. No.:	NORSOK-QUAL-F51-1				Rev. No.: 00
Products and manufacturing process(es):	Forged and hot rolled rings, Production route No. PROCESS-FLOW F51 NORSOK rev.00 dated 29 January 2018				
Mandatory conditions and sub-contractors:	<ul style="list-style-type: none"> • Heat treatment by Forgia Di Bollate – Canneto Plant • Forgings rough machined to thk. 300 mm prior to quality heat treatment. 				
Other information:	Heat treatment thickness: 300 mm .				
Qualification expires:	March 14, 2028				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Rolled rings	QTR FDB-F51-1	300	300	2833	All
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date:	Checked by/Date:			
Forgia di Bollate SpA	March 14, 2023	R. Mancini – March 14, 2023			
					
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i>					
Qualified/Accepted by (company name /address): RMT VALVOMECCANICA s.r.l. – Viale Patrioti – 21058 Solbiate Olona (Va) Italy			Signature/Date:   Quality Assurance Manager Luciano Ripaldi		