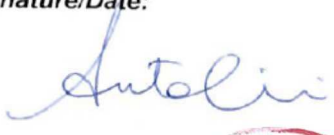
	<b>Qualification Test Record (QTR)</b> <b>NORSOK M-650</b>				QTR. No.: <b>FDB-F55-1</b>
	Rev. No.: <b>00</b>				
Manufacturer name/address/ Web page:	<b>FORGIA DI BOLLATE S.p.A.</b> <b>Strada Provinciale 4 – no.9 460013 Canneto s/o (Mantova) – Italy</b> <b>www.forgiadibollate.com</b>				
Reference standard	NORSOK M-650, Edition 4				
Material designation and MDS No.:	ASTM A182 Gr. F55; MDS-D54, Revision 6.				
Manufacturing Summary doc. No.:	NORSOK-QUAL-F55-1				Rev. No.: <b>00</b>
Products and manufacturing process(es):	<b>Hot rolled rings</b> <b>Production route No.</b> <b>PROCESS-FLOW F55 NORSOK rev.00 dated September 29, 2023</b>				
Mandatory conditions and sub-contractors:	<ul style="list-style-type: none"> <li>• Heat treatment by: Forgia Di Bollate – Canneto Plant furnace TT12</li> <li>• The mechanical tests were carried out in the Hammer laboratory, qualified ISO 17025</li> <li>• Forgings rough machined to thk. 161,5 mm prior to quality heat treatment.</li> </ul>				
Other information:	Heat treatment thickness : 161,5 mm				
Qualification expires:	<b>09 October, 2028</b>				
<b>Tested and qualified thickness and weight</b>					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Ring Rolled products	QTR FDB-F55-1	161,5	161,5	900	All
<b>Qualification/acceptance signatures</b>					
Manufacturer: Forgia di Bollate SpA	Prepared by/Date: October 9, 2023	Checked by/Date: Eng. Roberta Mancini / October 9, 2023			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i>					
Qualified/Accepted by (company name /address): <b>PETROLVALVES SPA - Viale G. B. Borri, 42 - 21053 Castellanza (VA), Italy</b>			Signature/Date:  9.10.2023		
Third party inspector (company name /address): <b>BUREAU VERITAS Italia s.p.a. – Viale Monza 347 – 20126 Milano - Italy</b>			Signature/Date: 