

	<b>Qualification Test Record (QTR)</b> <b>NORSOK M-650</b>				QTR. No.: <b>FDB-F53-1</b>
					Rev. No.: <b>01</b>
<b>Manufacturer name/address/ Web page:</b>	<b>FORGIA DI BOLLATE S.p.A.</b> <b>Strada Provinciale 4 – no.9 460013 Canneto s/o (MN) – Italy</b> <b>www.givagroup.com</b>				
<b>Reference standard</b>	<b>NORSOK M-650, Edition 4</b>				
<b>Material designation and MDS No.:</b>	<b>ASTM A182 Gr. F53; MDS D54, Revision 6.</b>				
<b>Manufacturing Summary doc. No.:</b>	<b>NORSOK-QUAL-F53-1</b>				Rev. No.: <b>00</b>
<b>Products and manufacturing process(es):</b>	<b>Forged and hot rolled rings,</b> Production route No. PROCESS-FLOW F53 NORSOK rev.00 dated 01 October 2018				
<b>Mandatory conditions and sub-contractors:</b>	<ul style="list-style-type: none"> <li>• Heat treatment by: Forgia Di Bollate – Canneto Plant</li> <li>• Forgings rough machined to thk. 200 mm prior to quality heat treatment.</li> </ul>				
<b>Other information:</b>	<b>Heat treatment thickness: 200 mm</b>				
<b>Qualification expires:</b>	<b>March 23, 2028</b>				
<b>Tested and qualified thickness and weight</b>					
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>
<b>Rolled rings</b>	<b>QTR FDB-F53-1</b>	<b>200</b>	<b>200</b>	<b>2218</b>	<b>All</b>
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b>  <b>Forgia di Bollate SpA</b>	<b>Prepared by/Date:</b>  <b>March 23, 2023</b>		<b>Checked by/Date:</b>  <b>R. Mancini – March 23, 2023</b> 		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i>					
<b>Qualified/Accepted by (company name /address):</b> <b>RMT VALVOMECCANICA s.r.l. – Viale Patrioti – 21058 Solbiate Olona (Va) Italy</b>			<b>Signature/Date:</b>  <b>RMT Valvomeccanica</b> GIVR GROUP <b>Quality Assurance Manager</b> <b>Luciano Ripoldi</b>		