ZERTIFIKAT ◆ CERTIFICATE ◆ 認證證書 ◆ СЕРТИФИКАТ ◆ CERTIFICADO ◆ CERTIFICAT

CERTIFICATE

TUV SUD BABT Unlimited

certifies that

FDB – FORGIA DI BOLLATE S.p.A.
Strada Provinciale 4, n. 9
IT – 46013 Canneto sull´Oglio (MN)

has implemented, operates and maintains a

Quality Assurance System in accordance with the Pressure Equipment (Safety) Regulation 2016/1105, Schedule 2, Part. 4, Para. 31 (8) as well as EN 764-5, Para. 4.2

as a material manufacturer for the scope of

forgings in austenitic and ferritic steels.

The scope of the approval is described in the annex to this certificate.
Further details are mentioned in report no. C-722297696-22.

The manufacturer is therefore authorized to issue certificates of specific product control within the scope of the assessed quality system and in accordance with the Pressure Equipment (Safety) Regulation 2016/1105. Possible additional requirements - specific to applied technical specifications to meet PER 2016/1105, Schedule 2 - are not affected.

This certificate is valid through 2025-12-31.

In order to adhere the validity an annual surveillance audit is required.

Certificate No.: PER-0168-QS-M 3257599 /2023/MUC-01
Fareham, 2023-01-23

TUV SUD BABT Unlimited

(M. Strobel)

Certification Body
Materials and Permanent Joining

TUV SUD BABT Unlimited
Octagon House, Concorde Way Segensworth North,
Fareham, Hampshire, PO 15 5RL, United Kingdom

EQ3257599 6243 23.01.2023

Scope of the approval – Manufacturer of material in accordance with PER 2016/1105, Schedule 2, Part 4, Para. 31 (8)

Annex to certificate no. PER-0168-QS-M 3257599/2023/MUC-01 von / dated 2023-01-23

Manufacturer: Name: FDB – FORGIA DI BOLLATE S.p.A.
Street: Strada Provinciale 4, n. 9
City: 46013 Canneto sull´Oglio (MN)

Country: **IT**

Date: rev. 0 2023-01-23

Competent Body of TUV SUD BABT Unlimited

No.	Material Designation Material Grade	Material Specification		Delivery Condition	Description Product	Dimensions				Weight		Requirements Technical Rules		**Report no. C-722297696-22** ***dated 2022-10-11***
						Thickness [mm]		Diameter [mm]		1=t 2=kg				
		Spec.	No.	Code		from	to	from	to	↓	value	Spec.	No.	Remarks
1	2	3a	3b	4	5	6a	6b	7a	7b	8a	8b	9a	9b	10
01*)	Allgemeine Baustähle / constructional steels	EN	10250-2	N	Schmiedestück / forging Stabstahl / bar Flansch / flange	-	250	-	-	1	18,5			*) To fulfil essential safety requirements of PER Schedule 2, for each material acc. to non designated standards a Particular Material Appraisal (PMA) is mandatory.
02	X5CrNi18-10 (1.4301), X5CrNi18-12 (1.4303), X2CrNi19-11 (1.4306), X2CrNiN18-10 (1.4311), X5CrNiMo17-12-2 (1.4401), X2CrNiMo17-12-2 (1.4404), X2CrNiMoN 17-11-2 (1.4406), X6CrNiTi18-10 (1.4541), X6CrNiMoTI17-12-2 (1.4571)	EN	10222-5	AT	Schmiedestück / forging Stabstahl / bar Flansch / flange	-	250	-	-	1	5			
03	16Mo3 (1.5415), 11CrMo9-10 (1.7383), 13CrMo4-5 (1.7335), P250GH / C22.8 (1.0460), P245GH (1.0352), P265GH (1.0425), P280GH (1.0426), P295GH (1.0481), P305GH (1.0436)*2	EN	10222-2	N/QT	Schmiedstück / forging Stabstahl / bar Flansch / flange Schüsse / steel sections	-	250	-	-	1	18,5			
						-	*2 300	-	-	1	*2 8,2			
04	P250GH / C22.8 (1.0460)	EN VdTÜV	10222-2 350/3*)	N	Flansch / flange	-	250	-	-	1	2			
05	18MnMoNi5-5 (1.6308)	EN	10222-2	QT	Schmiedestück / forging Stabstahl / bar	-	220	-	-	1	2,1			**For the use of materials acc. to column 2 till 4 the regulations and limits of the respective standards have to be observed. The specific material operating conditions have to be approved by the pressure equipment manufacturer or respectively by the Approved Body in charge.**
06	12Ni14 (1.5637)	EN	10222-3	QT	Schmiedestück / forging Stabstahl / bar Flansch / flange Schüsse / steel sections	-	105	-	-	1	2			

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Scope of the approval – Manufacturer of material in accordance with PER 2016/1105, Schedule 2, Part 4, Para. 31 (8)

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		Spec.	No.	Code		from	to	from	to	↓	value	Spec.	No.	Remarks
1	2	3a	3b	4	5	6a	6b	7a	7b	8a	8b	9a	9b	10
07*)	C 22.3 (1.0427)	VdTÜV	364	N	Schmiedestück / forging Stabstahl / bar Flansch / flange Schüsse / steel sections	-	150	-	-	1	18,5			*) To fulfil essential safety requirements of PER Schedule 2, for each material acc. to non designated standards a Particular Material Appraisal (PMA) is mandatory.
08*)	C 21 (1.0432)	VdTÜV	399/3	N	Schmiedestück / forging Stabstahl / bar Flansch / flange Schüsse / steel sections	-	150	-	-	1	18,5			
09	P355NH (1.0565), P355QH1 (1.0571), P355NL1 (1.0566), P355NL2 (1.1106), W-, T-, StE 355	EN VdTÜV	10222-4 354/3*)	N/QT	Schmiedestück / forging Stabstahl / bar Flansch / flange Schüsse / steel sections	-	400	-	-	1	18,5			
10*)	15NiCuMoNb5 (1.6368)	VdTÜV	377/3	QT	Schmiedstück / forging Stabstahl / bar Flansch / flange	-	300	-	-	1	5			
11	S420N (1.8902), P420NH (1.8932), P420QH (1.8936), S420NL (1.8912)	EN VdTÜV	10222-4 356/3*)	N/QT	Stabstahl / bar Flansch / flange	-	400	-	-	1	18,5			
12	P285NH (1.0477), P460QH (1.8871)	EN	10222-4	N/QT	Schmiedestück / forging	-	340	-	-	1	24,0			
13*)	20Mn5 (1.1133), S235JRG2 (1.0038), S235J2G3 (1.0116), S355J2G3 (1.0570)	EN	10250-2	NT/QT	Schmiedestück / forging	-	400	-	-	1	18,5			**For the use of materials acc. to column 2 till 4 the regulations and limits of the respective standards have to be observed. The specific material operating conditions have to be approved by the pressure equipment manufacturer or respectively by the Approved Body in charge.**
14*)	20MnMoNi4-5 (1.6311)	EN	10250-3	QT	Schmiedestück / forging Stabstahl / bar	-	635	-	-	1	31,0			
15*)	X12Cr13 (1.4006)	EN	10250-4	QT	Schmiedestück / forging	-	160	-	-	1	17,2			

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16*)	SA-105	ASME ASTM	SA-105 A105	NT/QT	Schmiedestück / forging	-	805	-	-	1	18,0			*) To fulfil essential safety requirements of PER Schedule 2, for each material acc. to non designated standards a Particular Material Appraisal (PMA) is mandatory.
17*)	F9 F11 Cl3 F12 Cl2 F22 Cl1, Cl3 F22V	ASME ASTM	SA-182 A182	N/QT	Schmiedestück / forging	- - - - -	300 500 490 500 580	- - - - -	- - - - -	1 1 1 1 1	18,5 18,5 10,6 22,0 14,0			
18*)	F347/F347H F51, F53, F55	ASME ASTM	SA-182 A182	AT	Schmiedestück / forging	- -	600 450	- -	- -	1 1	18,5 7,5			
19*)	F304, F304L, F316, F316L, F316LN, F316Ti, F317L, F321	ASME ASTM	SA-182 A182	AT	Schmiedestück / forging Stabstahl / bar	-	350	-	-	1	8,0			
20*)	F1, F5, F91 Type 1, F92	ASME ASTM	SA-182 SA-336 A182 A336	NT	Schmiedestück / forging	-	315	-	-	1	5,9			
21*)	F6a Cl.1/Cl.2	ASME ASTM	SA-182 A182	NT	Schmiedestück / forging	-	375	-	-	1	17,2			
22*)	Grade 1, 2, 3, 4	ASME ASTM	SA-266 A266	NT	Schmiedestück / forging	-	340	-	-	1	24,0			
23*)	F11 Cl3, F12, F22 Cl1, Cl3 F22V	ASME ASTM	SA-336 A336	N/NT/QT	Schmiedestück / forging Stabstahl / bar	- - - -	500 490 500 580	- - - -	- - - -	1 1 1 1	22,0 10,6 22,0 14,0			**For the use of materials acc. to column 2 till 4 the regulations and limits of the respective standards have to be observed. The specific material operating conditions have to be approved by the pressure equipment manufacturer or respectively by the Approved Body in charge.**
24*)	LF2 LF6	ASME ASTM	SA-350 A350	N QT	Schmiedestück / forging Stabstahl / bar	- -	520 550	- -	- -	1 1	13,7 12,9			

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25*)	Grade 3 Cl.1/Cl.2	ASME ASTM	SA-508 A508	QT	Schmiedestück / forging	-	295	-	-	1	4,6			*) To fulfil essential safety requirements of PER Schedule 2, for each material acc. to non designated standards a Particular Material Appraisal (PMA) is mandatory.
26*)	630	ASME ASTM	SA-564 SA-705 A564 A705	A	Schmiedestück / forging	-	350	-	-	1	2,5			
27*)	F52, F60, F65, F70	ASTM	A694	QT	Schmiedestück / forging	-	580	-	-	1	10,0			
28*)	Grade II Grade IV	ASME ASTM	SA-765 A765	NT NT/QT	Schmiedestück / forging Stabstahl / bar	- -	220 500	- -	- -	1 1	8,0 10,6			

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